



TESTER B1GF6

Product Description PBT with 30% GF reinforced, used for electrical components, auto parts, industry parts.

Material Status Commercial: Active.

Availability Africa & Middle East, Asia Pacific, Europe, Latin America, North America.

Features High rigidity, high mechanical strength, high impact and easy processing with good appearance .

Processing Method Injection Molding.

Physical	Nominal Value	Unit	Test Method
Specific gravity	1.53	g/cm ³	ISO 1183
Water absorption (24 hr)	0.4	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile modulus	10000	MPa	ISO 527-1/-2
Tensile strength	200	MPa	ISO 527-1/-2
Charpy impact strength, +23°C	67	KJ/m ²	ISO 179/1eU
Charpy impact strength, notched,+23°C	11	KJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
HDT, 1.8 MPa under load	215	°C	ISO 75-1/-2
HDT, 0.45 MPa under load	220	°C	ISO 75-1/-2
Flammability	Nominal Value	Unit	Test Method
According UL standard	HB	Class	UL 94
Electrical	Nominal Value	Unit	Test Method
Dielectric constant ,1MHz	4		
Dissipation factor,1MHz	0.0025		
Volume resistivity	10 ¹⁶	Ω·m	IEC 60093
Surface resistivity	10 ¹³	Ω	IEC 60093
Injection	Nominal Value	Unit	Test Method
Melting point, DSC	220-225	°C	DIN 53765
Melt volume flow rate,MVR	11	cm ³ /10min	ISO 1133
Melt temperature range, Injection molding	250-275	°C	ISO 1133
Mold temperature range	60-100	°C	



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Disclaimer

Sales products:

This information and technical advice - whether verbal, in writing or by way of trials - are given in good faith but without warranty, and this also applies where proprietary rights of third parties are involved.

Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating TENSURE materials or products will be safe and suitable for use under end-use conditions.

Our products are sold and our advisory service is given in accordance with the current version of our General Conditions of Sale and Delivery.

Test figures:

Above figures were measured under the condition of 23 °C and RH 50% base on injection molded specimens .They are typical figures, not specifications.

Kindly note that, under certain conditions,

The properties can be affected to a considerable extent by the design of the mould/die, the processing conditions and coloring.

To preclude any risk to the health and well-being of the machine operatives, tolerance limits for the work environment must be ensured by the provision of efficient exhaust ventilation and fresh air at the workplace.

The prescribed processing temperatures should not be substantially exceeded.

Since excessively high temperatures are generally the result of operator error or defects in the heating system, special care and controls are essential in these areas.